Instructions for Re-Hinging Door (F23/R23)

To change the door mounting from right hand to left hand hinges, you will need the following:
- Medium to large size Phillips screwdriver
- 146413 door hinge kit – lower left
- 146442 door hinge kit – top left

Step 1 – Remove the door (figure 1)
- Remove the top grille (seven screws)
- Remove the lower grille (four screws)
- Remove the top hinge (#1) (four screws)
- Lift and remove the door
- Remove the bottom hinge (#7) (four screws)

Step 2 – Convert the door
- Replace the spring guide (#4) with bushing (#9)
b. Replace the bushing (#5) with the spring guide (#4)

Step 3 – Reinstall the door (figure 2)
   a. Install bottom left hinge (#1) with bushing (#10)
   b. Set door in place on bottom hinge
   c. Insert spring (#8) (silver) into spring guide (#4) as shown in figure 3
   d. Install the top hinge (#7) as shown in figure 4 (confirm that spring ends are engaged in the spring guide and hinge)
   e. Replace the top and lower grilles

Note:
The silver colored spring (#8) is for left hand hinged door and the yellow color spring (#3) is for right hand hinged doors.

The letter “L” is marked on the left hand bushings (#9 and #10)