

Instructions for Re-Hinging Door (F23/R23)

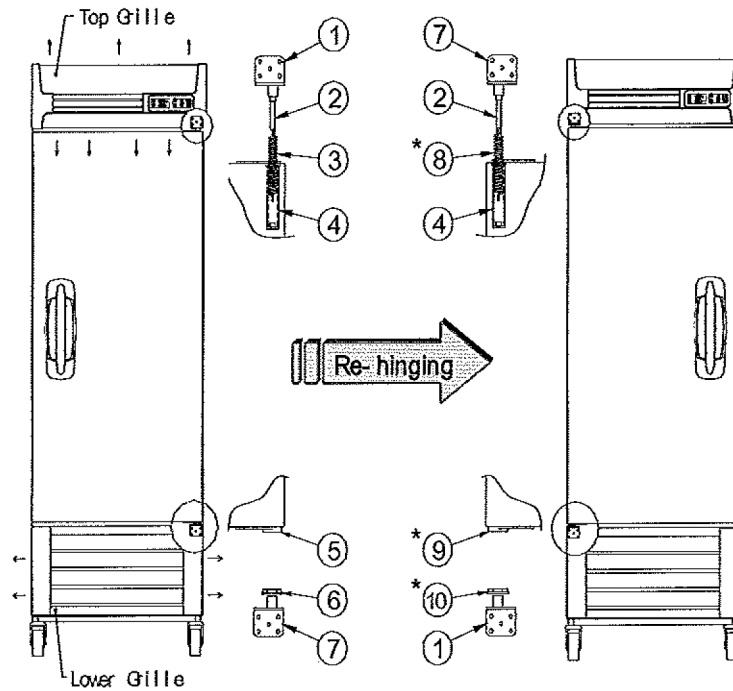


Figure 1.

Figure 2.

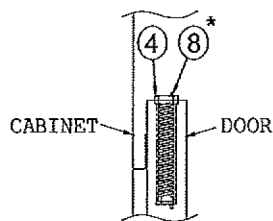


Figure 3.

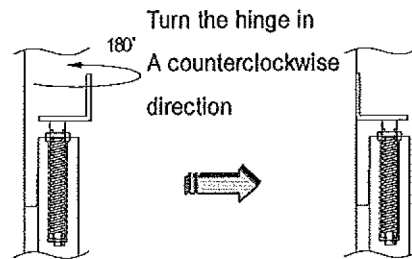


Figure 4.

To change the door mounting from right hand to left hand hinges, you will need the following:

- Medium to large size Phillips screwdriver
- 146413 door hinge kit – lower left
- 146442 door hinge kit – top left

Step 1 – Remove the door (figure 1)

- a. Remove the top grille (seven screws)
- b. Remove the lower grille (four screws)
- c. Remove the top hinge (#1) (four screws)
- d. Lift and remove the door
- e. Remove the bottom hinge (#7) (four screws)

Step 2 – Convert the door

- a. Replace the spring guide (#4) with bushing (#9)

- b. Replace the bushing (#5) with the spring guide (#4)

Step 3 – Reinstall the door (figure 2)

- a. Install bottom left hinge (#1) with bushing (#10)
- b. Set door in place on bottom hinge
- c. Insert spring (#8) (silver) into spring guide (#4) as shown in figure 3
- d. Install the top hinge (#7) as shown in figure 4 (confirm that spring ends are engaged in the spring guide and hinge)
- e. Replace the top and lower grilles

Note:

The silver colored spring (#8) is for left hand hinged door and the yellow color spring (#3) is for right hand hinged doors.

The letter “L” is marked on the left hand bushings (#9 and #10)